

EXCAVATOR HEAVY DUTY BUCKET

RECOMMENDED APPLICATIONS:

Specifically designed for tough clay or dirt with rock scattered through the soil. Werk-Brau does not recommend using this bucket for prying required to dig solid rock. For extreme digging conditions see the 'Severe Duty Bucket', 'Extreme Duty Bucket' and 'V-Line Strata Rock Bucket'.

QUALITY CONSTRUCTION:

High quality T-1 steel is utilized in all critical or high wear components to ensure that this bucket has a long operation life. Heavy duty cast material is used in the buckets cutter bit. The cutting edge is backed by a heavy reinforcing plate with straps protecting the rest of the bottom. Side wear plates reinforce the sides for backfilling. Each bucket is engineered with tapered side plates to reduce wear on the buckets sides, and to allow for easier dumping.

TOOTH EQUIPMENT OPTIONS:

Equipped with industry standard teeth for extra durability. A selection of quality brand teeth are available to choose from. Bolt on cutting edges are optional. Bolt on side cutters are highly recommended.

STANDARD SIZES AVAILABLE:

Available: 3/8 cubic yds. to 6-1/2 cubic yds. of various widths are available. Special designs and capacities available upon request.

ADDITIONAL FEATURES::

Bolt-on side cutters are highly recommended for added endurance.



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EXCAVATOR HEAVY DUTY BUCKET

HEAVY DUTY BUCKET - 49" TIP RADIUS AVERAGE

PART NUMBER	BUCKET WIDTH	BUCKET CUT	CAPACITY STRUCK	CAPACITY RATED	NO. OF TEETH	WEIGHT
EX12HD18	18"	20"	0.31	0.36	3	850
EX12HD24	24"	26"	0.41	0.50	4	1,000
EX12HD30	30"	32"	0.52	0.65	4	1,150
EX12HD36	36"	38"	0.62	0.79	5	1,300
EX12HD42	42"	44"	0.73	0.93	5	1,425
EX12HD48	48"	50"	0.83	1.08	6	1,600

HEAVY DUTY HIGH CAPACITY BUCKET - 51" TIP RADIUS AVERAGE

PART NUMBER	BUCKET WIDTH	BUCKET CUT	CAPACITY STRUCK	CAPACITY RATED	NO. OF TEETH	WEIGHT
EX12HDC18	18"	20"	0.36	0.42	3	950
EX12HDC24	24"	26"	0.48	0.58	4	1,125
EX12HDC30	30"	32"	0.60	0.74	4	1,275
EX12HDC36	36"	38"	0.72	0.91	5	1,425
EX12HDC42	42"	44"	0.84	1.08	5	1,525
EX12HDC48	48"	50"	0.96	1.25	6	1,725

HEAVY DUTY BUCKET - 51" TIP RADIUS AVERAGE

PART NUMBER	BUCKET WIDTH	BUCKET CUT	CAPACITY STRUCK	CAPACITY RATED	NO. OF TEETH	WEIGHT
EX15HD18	18"	20"	0.36	0.42	3	950
EX15HD24	24"	26"	0.48	0.58	4	1,125
EX15HD30	30"	32"	0.60	0.74	4	1,350
EX15HD36	36"	38"	0.72	0.91	5	1,425
EX15HD42	42"	44"	0.84	1.08	5	1,525
EX15HD48	48"	50"	0.96	1.25	6	1,725

HEAVY DUTY HIGH CAPACITY BUCKET - 56" TIP RADIUS AVERAGE

PART NUMBER	BUCKET WIDTH	BUCKET CUT	CAPACITY STRUCK	CAPACITY RATED	NO. OF TEETH	WEIGHT
EX15HDC18	18"	20"	0.41	0.47	3	1,300
EX15HDC24	24"	26"	0.55	0.65	4	1,475
EX15HDC30	30"	32"	0.68	0.84	4	1,625
EX15HDC36	36"	38"	0.82	1.03	5	1,825
EX15HDC42	42"	44"	0.96	1.22	5	2,000
EX15HDC48	48"	50"	1.09	1.41	6	2,200

EXCAVATOR HEAVY DUTY BUCKET

HEAVY DUTY BUCKET - 57" TIP RADIUS AVERAGE

PART NUMBER	BUCKET WIDTH	BUCKET CUT	CAPACITY STRUCK	CAPACITY RATED	NO. OF TEETH	WEIGHT
EX20HD24	24"	26"	0.55	0.65	4	1,500
EX20HD30	30"	32"	0.68	0.84	4	1,675
EX20HD36	36"	38"	0.82	1.03	5	1,900
EX20HD42	42"	44"	0.96	1.22	5	2,050
EX20HD48	48"	50"	1.09	1.41	6	2,275
EX20HD54	54"	56"	1.23	1.60	6	2,450

HEAVY DUTY HIGH CAPACITY BUCKET - 62" TIP RADIUS AVERAGE

PART NUMBER	BUCKET WIDTH	BUCKET CUT	CAPACITY STRUCK	CAPACITY RATED	NO. OF TEETH	WEIGHT
EX20HDC24	24"	26"	0.67	0.79	4	1,825
EX20HDC30	30"	32"	0.84	1.02	4	2,000
EX20HDC36	36"	38"	1.01	1.25	5	2,250
EX20HDC36	42"	44"	1.18	1.48	5	2,425
EX20HDC48	48"	50"	1.35	1.72	6	2,650
EX20HDC54	54"	56"	1.52	1.96	6	2,875

HEAVY DUTY BUCKET - 62" TIP RADIUS AVERAGE

PART NUMBER	BUCKET WIDTH	BUCKET CUT	CAPACITY STRUCK	CAPACITY RATED	NO. OF TEETH	WEIGHT
EX25HD24	24"	26"	0.67	0.79	3	1,825
EX25HD30	30"	32"	0.84	1.02	4	2,000
EX25HD36	36"	38"	1.01	1.25	5	2,250
EX25HD42	42"	44"	1.18	1.48	5	2,425
EX25HD48	48"	50"	1.35	1.72	6	2,650
EX25HD54	54"	56"	1.52	1.96	6	2,875
EX25HD60	60"	62"	1.68	2.19	6	3,050

EXCAVATOR HEAVY DUTY BUCKET

HEAVY DUTY HIGH CAPACITY BUCKET - 67" TIP RADIUS AVERAGE

PART NUMBER	BUCKET WIDTH	BUCKET CUT	CAPACITY STRUCK	CAPACITY RATED	NO. OF TEETH	WEIGHT
EX25HDC24	24"	26"	0.74	0.86	3	1,900
EX25HDC30	30"	32"	0.92	1.11	4	2,100
EX25HDC36	36"	38"	1.11	1.36	5	2,350
EX25HDC42	42"	44"	1.29	1.62	5	2,525
EX25HDC48	48"	50"	1.48	1.88	6	2,750
EX25HDC54	54"	56"	1.66	2.14	6	2,950
EX25HDC60	60"	62"	1.85	2.40	6	3,125

HEAVY DUTY BUCKET - 65" TIP RADIUS AVERAGE

PART NUMBER	BUCKET WIDTH	BUCKET CUT	CAPACITY STRUCK	CAPACITY RATED	NO. OF TEETH	WEIGHT
EX30HD24	24"	26"	0.74	0.86	3	1,875
EX30HD30	30"	32"	0.92	1.11	4	2,125
EX30HD36	36"	38"	1.11	1.36	4	2,375
EX30HD42	42"	44"	1.29	1.62	5	2,575
EX30HD48	48"	50"	1.48	1.88	5	2,775
EX30HD54	54"	56"	1.66	2.14	6	3,025
EX30HD60	60"	62"	1.85	2.40	6	3,275
EX30HD66	66"	68"	2.03	2.66	7	3,425

HEAVY DUTY HIGH CAPACITY BUCKET - 67" TIP RADIUS AVERAGE

PART NUMBER	BUCKET WIDTH	BUCKET CUT	CAPACITY STRUCK	CAPACITY RATED	NO. OF TEETH	WEIGHT
EX32HDC24	24"	26"	0.80	0.93	3	2,250
EX32HDC30	30"	32"	1.00	1.20	4	2,550
EX32HDC36	36"	38"	1.20	1.47	4	2,775
EX32HDC42	42"	44"	1.40	1.75	5	3,075
EX32HDC48	48"	50"	1.60	2.03	5	3,275
EX32HDC54	54"	56"	1.80	2.31	6	3,575
EX32HDC60	60"	62"	2.00	2.60	6	3,800
EX32HDC66	66"	68"	2.21	2.88	7	4,075

EXCAVATOR HEAVY DUTY BUCKET

HEAVY DUTY BUCKET - 67" TIP RADIUS AVERAGE

PART NUMBER	BUCKET WIDTH	BUCKET CUT	CAPACITY STRUCK	CAPACITY RATED	NO. OF TEETH	WEIGHT
EX35HD24	24"	26"	0.80	0.93	3	2,250
EX35HD30	30"	32"	1.00	1.20	4	2,550
EX35HD36	36"	38"	1.20	1.47	4	2,775
EX35HD42	42"	44"	1.40	1.75	5	3,075
EX35HD48	48"	50"	1.60	2.03	5	3,275
EX35HD54	54"	56"	1.80	2.31	6	3,575
EX35HD60	60"	62"	2.00	2.60	6	3,800
EX35HD66	66"	68"	2.21	2.88	7	4,075
EX35HD72	72"	74"	2.42	3.16	7	4,340

HEAVY DUTY HIGH CAPACITY BUCKET - 73" TIP RADIUS AVERAGE

PART NUMBER	BUCKET WIDTH	BUCKET CUT	CAPACITY STRUCK	CAPACITY RATED	NO. OF TEETH	WEIGHT
EX35HDC24	24"	26"	0.94	1.09	3	2,600
EX35HDC30	30"	32"	1.18	1.39	4	2,950
EX35HDC36	36"	38"	1.41	1.71	4	3,200
EX35HDC42	42"	44"	1.65	2.03	5	3,525
EX35HDC48	48"	50"	1.88	2.36	5	3,775
EX35HDC54	54"	56"	2.12	2.69	6	4,125
EX35HDC60	60"	62"	2.35	3.03	6	4,350
EX35HDC66	66"	68"	2.59	3.36	7	4,675

HEAVY DUTY BUCKET - 73" TIP RADIUS AVERAGE

PART NUMBER	BUCKET WIDTH	BUCKET CUT	CAPACITY STRUCK	CAPACITY RATED	NO. OF TEETH	WEIGHT
EX40HD24	24"	26"	0.94	1.09	3	2,600
EX40HD30	30"	32"	1.18	1.39	4	2,950
EX40HD36	36"	38"	1.41	1.71	4	3,200
EX40HD42	42"	44"	1.65	2.03	5	3,525
EX40HD48	48"	50"	1.88	2.36	5	3,775
EX40HD54	54"	56"	2.12	2.69	6	4,125
EX40HD60	60"	62"	2.35	3.03	6	4,350
EX40HD66	66"	68"	2.59	3.36	7	4,675
EX40HD72	72"	74"	2.83	3.69	7	4,900

EXCAVATOR HEAVY DUTY BUCKET

HEAVY DUTY HIGH CAPACITY BUCKET - 81" TIP RADIUS AVERAGE

PART NUMBER	BUCKET WIDTH	BUCKET CUT	CAPACITY STRUCK	CAPACITY RATED	NO. OF TEETH	WEIGHT
EX40HDC24	24"	26"	1.21	1.38	3	2,820
EX40HDC30	30"	32"	1.49	1.72	4	3,200
EX40HDC36	36"	38"	1.74	2.05	4	3,460
EX40HDC42	42"	44"	2.03	2.44	5	3,820
EX40HDC48	48"	50"	2.32	2.83	5	4,100
EX40HDC54	54"	56"	2.60	3.22	6	4,470
EX40HDC60	60"	62"	2.89	3.62	6	4,710
EX40HDC66	66"	68"	3.18	4.01	7	5,060
EX40HDC72	72"	74"	3.47	4.37	7	5,310
EX40HDC78	78"	80"	3.75	4.73	7	5,550

HEAVY DUTY EXTRA HIGH CAPACITY BUCKET - 81" TIP RADIUS AVERAGE

PART NUMBER	BUCKET WIDTH	BUCKET CUT	CAPACITY STRUCK	CAPACITY RATED	NO. OF TEETH	WEIGHT
EX42HDC24	24"	26"	1.26	1.60	3	3,030
EX42HDC30	30"	32"	1.57	1.99	4	3,435
EX42HDC36	36"	38"	1.90	2.40	4	3,725
EX42HDC42	42"	44"	2.30	2.85	5	4,099
EX42HDC48	48"	50"	2.62	3.30	5	4,390
EX42HDC54	54"	56"	2.98	3.75	6	4,799
EX42HDC60	60"	62"	3.30	4.18	6	5,060
EX42HDC66	66"	68"	3.65	4.58	7	5,440
EX42HDC72	72"	74"	3.96	5.00	7	5,700
EX42HDC78	78"	80"	4.30	5.40	7	5,965
EX42HDC84	84"	86"	4.60	5.82	8	6,345

HEAVY DUTY BUCKET - 80" TIP RADIUS AVERAGE

PART NUMBER	BUCKET WIDTH	BUCKET CUT	CAPACITY STRUCK	CAPACITY RATED	NO. OF TEETH	WEIGHT
EX50HD30	30"	32"	1.34	1.58	4	4,250
EX50HD36	36"	38"	1.61	1.94	4	4,550
EX50HD42	42"	44"	1.88	2.31	5	4,950
EX50HD48	48"	50"	2.15	2.68	5	5,225
EX50HD54	54"	56"	2.42	3.05	6	5,650
EX50HD60	60"	62"	2.69	3.44	6	5,950
EX50HD66	66"	68"	2.96	3.82	7	6,350
EX50HD72	72"	74"	3.23	4.20	7	6,750

EXCAVATOR HEAVY DUTY BUCKET

HEAVY DUTY HIGH CAPACITY BUCKET - 84" TIP RADIUS AVERAGE

PART NUMBER	BUCKET WIDTH	BUCKET CUT	CAPACITY STRUCK	CAPACITY RATED	NO. OF TEETH	WEIGHT
EX50HDC30	30"	32"	1.68	1.96	4	4,525
EX50HDC36	36"	38"	2.02	2.40	4	4,580
EX50HDC42	42"	44"	2.36	2.85	5	5,275
EX50HDC48	48"	50"	2.70	3.31	5	5,600
EX50HDC54	54"	56"	3.03	3.78	6	6,025
EX50HDC60	60"	62"	3.37	4.26	6	6,350
EX50HDC66	66"	68"	3.71	4.74	7	6,800
EX50HDC72	72"	74"	4.04	5.21	7	7,300

HEAVY DUTY BUCKET - 82" TIP RADIUS AVERAGE

PART NUMBER	BUCKET WIDTH	BUCKET CUT	CAPACITY STRUCK	CAPACITY RATED	NO. OF TEETH	WEIGHT
EX60HD36	36"	38"	1.81	2.16	4	4,650
EX60HD42	42"	44"	2.12	2.57	4	4,975
EX60HD48	48"	50"	2.42	2.99	4	5,325
EX60HD54	54"	56"	2.72	3.41	5	5,775
EX60HD60	60"	62"	3.02	3.84	5	6,100
EX60HD66	66"	68"	3.33	4.27	6	6,550
EX60HD72	72"	74"	3.63	4.69	6	6,900
EX60HD84	84"	86"	4.23	5.55	7	7,675

HEAVY DUTY HIGH CAPACITY BUCKET - 85" TIP RADIUS AVERAGE

PART NUMBER	BUCKET WIDTH	BUCKET CUT	CAPACITY STRUCK	CAPACITY RATED	NO. OF TEETH	WEIGHT
EX60HDC36	36"	38"	2.02	2.40	4	5,000
EX60HDC42	42"	44"	2.36	2.85	4	5,325
EX60HDC48	48"	50"	2.70	3.31	4	5,675
EX60HDC54	54"	56"	3.03	3.78	5	6,100
EX60HDC60	60"	62"	3.37	4.26	5	6,475
EX60HDC66	66"	68"	3.71	4.74	6	6,950
EX60HDC72	72"	74"	4.04	5.21	6	7,250
EX60HDC78	78"	80"	4.38	5.69	7	7,600
EX60HDC84	84"	86"	4.72	6.17	7	8,050

EXCAVATOR HEAVY DUTY BUCKET

HEAVY DUTY EXTRA HIGH CAPACITY BUCKET - 85" TIP RADIUS AVERAGE

PART NUMBER	BUCKET WIDTH	BUCKET CUT	CAPACITY STRUCK	CAPACITY RATED	NO. OF TEETH	WEIGHT
EX65HDC42	42"	44"	3.40	4.24	4	6,000
EX65HDC48	48"	50"	3.69	4.61	4	6,450
EX65HDC54	54"	56"	4.01	5.01	5	6,900
EX65HDC60	60"	62"	4.36	5.45	5	7,350
EX65HDC66	66"	68"	4.74	5.92	6	7,800
EX65HDC72	72"	74"	5.02	6.44	6	8,250
EX65HDC78	78"	80"	5.46	7.00	7	8,750
EX65HDC84	84"	86"	5.93	7.60	7	9,200

HEAVY DUTY BUCKET - 86" TIP RADIUS AVERAGE

PART NUMBER	BUCKET WIDTH	BUCKET CUT	CAPACITY STRUCK	CAPACITY RATED	NO. OF TEETH	WEIGHT
EX70HD36	36"	38"	2.02	2.40	4	5,475
EX70HD42	42"	44"	2.36	2.85	4	5,925
EX70HD48	48"	50"	2.70	3.31	4	6,300
EX70HD54	54"	56"	3.03	3.78	5	6,650
EX70HD60	60"	62"	3.37	4.26	5	7,150
EX70HD66	66"	68"	3.71	4.74	6	7,500
EX70HD72	72"	74"	4.04	5.21	6	7,975
EX70HD84	84"	86"	4.72	6.17	7	8,375

HEAVY DUTY HIGH CAPACITY BUCKET - 92" TIP RADIUS AVERAGE

PART NUMBER	BUCKET WIDTH	BUCKET CUT	CAPACITY STRUCK	CAPACITY RATED	NO. OF TEETH	WEIGHT
EX70HDC36	36"	38"	2.76	3.30	4	5,900
EX70HDC42	42"	44"	3.15	3.84	4	6,275
EX70HDC48	48"	50"	3.55	4.38	4	6,775
EX70HDC54	54"	56"	3.94	4.94	5	7,150
EX70HDC60	60"	62"	4.34	5.49	5	7,650
EX70HDC66	66"	68"	4.73	6.05	6	8,000
EX70HDC72	72"	74"	5.12	6.61	6	8,500
EX70HDC78	78"	80"	5.52	7.17	7	9,100
EX70HDC84	84"	86"	5.92	7.73	7	9,500